



COMMERCIAL INVOICE

UNEW Inc.
 3321 SE Gran Park Way
 Stuart, Florida USA 34997

INVOICE NO. INV11062025-HGP-R-H
DATE: 11/6/2025
CUSTOMER ID: NSRP
JOB: HGP REGULAR & HEAVY REPAIR

TO
 Nghi Son Refinery & Petrochemical, LLC.
 Nghi Son Economic Zone, Hai Binh Ward
 Thanh Hoa Province, Vietnam

JOB		PAYMENT TERMS		
REFURBISHMENT OF HOT GAS PATH SET WITH HEAVY REPAIR		15 days or less after receiving products		
No	DESCRIPTIONS	QUANTITY	UNIT PRICE (USD)	EX-PRICE (USD)
1	REFURBISHMENT OF KIT, BUCKET, TURB STAGE 1, PART#: 109T1256G0002	1.00	\$264,816.00	\$264,816.00
2	REFURBISHMENT OF KIT, BUCKET, TURB STAGE 2, PART#: 100T3606G0007	1.00	\$147,600.00	\$147,600.00
3	REFURBISHMENT OF BUCKET KIT, STG 3, 6FA, PART# 100T3607G002	1.00	\$100,656.00	\$100,656.00
4	NOZZLE KIT, TURB-STG1, VENDOR PART# 143E5711G002, MODEL LIST ITEM 1400	1.00	\$238,320.00	\$238,320.00
	REFURBISHMENT OF NOZZLE, NOZZLE ARR, 6FA+E STG-2, PART#: 119E2605G003	1.00	\$19,944.00	\$19,944.00
	REFURBISHMENT OF NOZZLE, NOZZLE ARR, TURBINE-3STG, PART#: 119E2448G003	1.00	\$123,552.00	\$123,552.00
	REFURBISHMENT OF SHROUD, STG 1 SHROUD ASSM. 6FA+E, PART#: 119E4234G001	1.00	\$130,320.00	\$130,320.00
	REFURBISHMENT OF SHROUD SET, TURB-STAGE 2, VENDOR PART# 100T8762G001	1.00	\$53,400.00	\$53,400.00
	REFURBISHMENT OF SET, SHROUD, 6FA+E,3 STG, PART#: 243C1911G005	1.00	\$54,600.00	\$54,600.00
	Heavy repair of stage 1st shroud, complete structural recovery, including multi-pass high-temperature welding, honeycomb seal replacement, precision CNC machining, laser cladding, and full MCrAlY bond coat with advanced thermal barrier coating (TBC) reapplication. Classified as heavy repair due to extensive surface degradation and dimensional loss.	1.00	\$37,840.00	\$37,840.00
	Heavy repair of 1st Stage Nozzles including body restoration, precision machining/CNC, special extra welding, and application of advanced HVOF MCrAlY coating & partial Advanced Thermal Barrier (ATB) coating per UNEW standards.	1.00	complement	\$0.00
	Heavy repair of Stage 1 buckets: Complete rebuild: laser cladding for squealer tips, full angel wing weld restoration, multi-stage CNC profiling, complete MCrAlY bond coat + TBC reapplication, insert replacements	1.00	\$42,000.00	\$42,000.00

No	DESCRIPTIONS	QUANTITY	UNIT PRICE (USD)	EX-PRICE (USD)
	Heavy Repair of Stage 3 Bucket Comprehensive recovery: deep weld overlays on seal fins, cutter teeth, Z-notches, and shroud edges; leading-edge laser cladding; multi-axis CNC machining; localized casting defect restoration	1.00	\$42,000.00	\$42,000.00
	UNEW's price is exclusive of VAT and all other taxes	NET TOTAL DUE (USD)		\$1,255,048.00

THANK YOU FOR YOUR BUSINESS!